ABOUT THE VEHICLE



SCOSCHE

SPEAKER NOTES

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Tront opeatore	
Center Dash:	3 1/2"
Pillar:	1"
Lower Door:	6x8"
Speaker Adapter:	SA68
Speaker Harness:	TBA
Speaker Assembly:	(2) 8mm/Clips/(4) 1/4"

Dimensions:

Center	A Pillar	Front Dooi
L: 3.58"	L: 1.56"	L: 5.24"
W: 3.58"	W: 1.56"	W: 7.24"
D: 1.68"	D: 0.78"	D: 2.88"

Make: Ford Model: Taurus

Year:

STANDARD/ OPTIONAL

2010-11

- AM/FM/SAT/Multi CD Player
- Bluetooth (SYNC)
- USB/iPod/3.5mm Aux/mp3
- 12 Speaker Premium SONY system
- Steering Wheel Controls
- SYNC w/Voice control capability

APPLICATIONS

Dash Type:	New Integrated Dash
Aftermarket Type:	Single/Double Din
Aftermarket Kit:	FD1447B
Harness:	FDSR
Antenna Adapter:	CRAB/CRARB
Auxiliary/USB Input:	Inside Center Console
Amplifier Location:	Trunk (Left side)

Rear Speakers

Lower Door:	6x8"
Rear Deck:	3 1/2" and 6x9" (Premium only
Speaker Adapter:	SA68
Speaker Harness:	TBA
Speaker Assembly:	1/4"/ 8mm Hex screws

Dimensions:

Rear Deck	Reck Deck
3 1/2"	6x9"
L: 3.49"	L: 9.17"
W: 3.49"	W: 6.25"
D: 1.78"	D: 4.69"
	3 1/2" L: 3.49" W: 3.49"

FACTORY COLOR CODES

_(+)12v Battery:	White/Red
_(+)12v Accessory:	Data
(-) 12v Ground:	Black/Blue
(+)12v Amp Turn On:	Data
Left Front Speaker (+):	White
Left Front Speaker (-):	White/Brown
Right Front Speaker (+):	White/Purple
Right Front Speaker (-):	White/Orange
Left Rear Speaker (+):	White/Green
Left Rear Speaker (-):	Brown/Yellow
Right Rear Speaker (+):	Brown/White
Right Rear Speaker (-):	Brown/Blue

PRELIMINARY:

Disconnect the negative battery cable.

RADIO



- 1. With Panel Removal Tool, unclip shifters leather boot pushing down on the chrome ring then extract (2) T-20 Torx Screws revealed and remove shifter.
- 2. With Panel Removal Tool, unclip upper sides center console's panels, unplug and remove.
- 3. Extract (4) 8mm screws securing the far rear panel/cup holder on the center console, unplug and remove.
- 4. Extract (4) 8mm screws securing shifter/cup holder panel, unplug and remove.
- 5. Extract (4) 8mm screws securing 12V Panel underRadio/AC Panel, unplug and remove.
- 6. With Panel Removal Tool, unclip top portion of the Panel underneath the steering wheel column.
- 7. Extract (1) 8mm screw securing panel to the left of the steering wheel, then with panel removal tool, unclip, unplug and remove.
- 8. With Panel Removal Tool, unclip panel to the right of the steering wheel, unplug and remove.
- 9. With Panel Removal Tool, unclip guage panel and remove.
- With Panel Removal Tool, unclip panel above glove compartment.
- 11. Extract (10) 8mm screws securing Radio/AC Panel, with panel removal tool, unclip, unplug and remove.
- Extract (4) 8mm screws securing Radio Disaply, unplug and remove.
- 13. Extract (4) 8mm screws securing Radio, unplug and remove.

VEHICLE DISASSEMBLY

Make: Ford

Model: Taurus

Year: 2010-11

AUX/3.5mm



SYNC



ANTENNA



PRELIMINARY:

Disconnect the negative battery cable.

CENTER DASH SPEAKER



- 1. With Panel Removal Tool, unclip Speaker Grill.
- 2. Extract (2) 8mm screws securing Speaker, unplug and remove.

VEHICLE DISASSEMBLY

Make: Ford

Model: Taurus

Year: 2010-11

PILLAR TWEETERS



- 1. Pull down on the rubber seal running along the Pillar.
- 2. With Panel Removal Tool, unclip Pillar Panel, unplug and remove.
- 3. With a flat head screw driver, unclip Tweeter and remove.

FRONT DOOR SPEAKERS



- 1. With Panel Removal Tool, unclipside mirror panel, unplug and
- With Panel Removal Tool, unclip window controls panel, unplug, remove and extract (1) 10mm screw.
- 3. With Pick Tool, unclip panel inside door handle and extract (1) 10mm screw.
- 4. With Panel Removal Tool, unclip wood trim panel on the top portion of the door panel and extract (1) Phillips Head Screw and (1) 8mm screw.
- 5. Extract (3) Phillips Head Screws on the lower outer parimeter of the door panel.
- 6. With Panel Removal Tool, unclip door panel, unplug and remove.
- 7. Extract (4) 1/4" screws securing Speaker, unplug and remove.

REAR DOOR SPEAKERS



- 1. With Panel Removal Tool, unclipWindow Control Panel, unplug, remove and extract (1) 10mm screw.
- 2. With Pick Tool, unclip panel inside door handle and extract (1) 10mm screw.
- 3. With Panel Removal Tool, unclip wood trim panel on the top portion of the door panel and extract (1) Phillips Head Screw and (1) 8mm screw.
- 4. Extract (2) Phillips Head Screws on the lower outer parimeter of the door panel.
- 5. With Panel Removal Tool, unclip door panel, unplug and remove.
- 6. Extract (4) 1/4" screws securing Speaker, unplug and remove.

PRELIMINARY:

Disconnect the negative battery cable.

REAR DECK CENTER SPEAKER



- Twist the left and right side seat release located on the front bottom portion (above floor panel) of the back seat and pull seat up.
- 2. Push seat back and pull up to release.
- 3. With Panel Removal Tool, unclip the bottom portion of the back seat's side cushion panels and push top portion down to release.
- 4. Remove rear doors rubber seals then extract (1) 7mm screw securing rear deck's top side panels and with Panel Removal Tool, unclip and remove.
- With Panel Removal Tool, unclip (3) plastic screw tabs securing the rear deck panel, un-hook seatbelts and remove.
- 6. Extract (2) 1/4" screws securing rear deck center speaker, unplug and remove.

VEHICLE DISASSEMBLY

Make: Ford
Model: Taurus
Year: 2010-11

REAR DECK SUBWOOFERS



- 1. Twist the left and right side seat release located on the front bottom portion (above floor panel) of the back seat and pull seat up.
- 2. Push seat back and pull up to release.
- 3. With Panel Removal Tool, unclip the bottom portion of the back seat's side cushion panels and push top portion down to release.
- 4. Remove rear doors rubber seals then extract (1) 7mm screw securing rear deck's top side panels and with Panel Removal Tool, unclip and remove.
- With Panel Removal Tool, unclip (3) plastic screw tabs securing the rear deck panel, un-hook seatbelts and remove.
- 6. Extract (4) ¼" screws securing 6X9" subwoofers, unplug and remove.

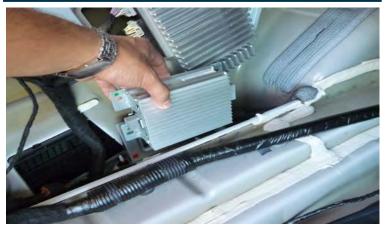
SPEAKERS AMPLIFIER



- 1. With Panel Removal Tool, unclip trunks running board and remove.
- 2. With Panel Removal Tool, unclip (3) plastic screw tabs and unscrew (3) plastic screws securing left side panel.
- Begin removing the side panel, unplug trunk light and fold panel towards the front of the trunk.
- 4. Unplug Speakers Amplifier and remove by extracting (4) Phillips

 Head Screws.

SUBWOOFERS AMPLIFIER



- 1. With Panel Removal Tool, unclip trunks running board and remove.
- 2. With Panel Removal Tool, unclip (3) plastic screw tabs and unscrew (3) plastic screws securing left side panel.
- 3. Begin removing the side panel, unplug trunk light and fold panel towards the front of the trunk.
- 4. Unplug Subwoofers Amplifier and remove by extracting (4) 7mm Screws.