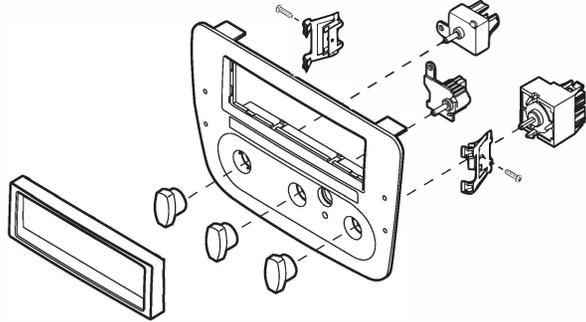


**IN-DASH INSTALLATION KIT FOR 2000-2003 FORD TAURUS WITH ROTARY CLIMATE CONTROLS**



**WIRE CODES**

For Factory Wiring Codes go to: [www.scosche-cars.com](http://www.scosche-cars.com)

**INTRODUCTION/PRELIMINARY**

This premium installation kit is for 2000-03 Ford Taurus vehicles. Included are all the parts you need to mount your car stereo, cassette, or CD player into your vehicle's dash. Refer to the individual instruction in this manual to remove your vehicle's factory radio and assemble the kit.

**NOTES:**

- See your vehicle's instructions for any special tools your installation might require.
- Read all instructions accompanying your car stereo/cassette player for proper wiring and mounting instructions.

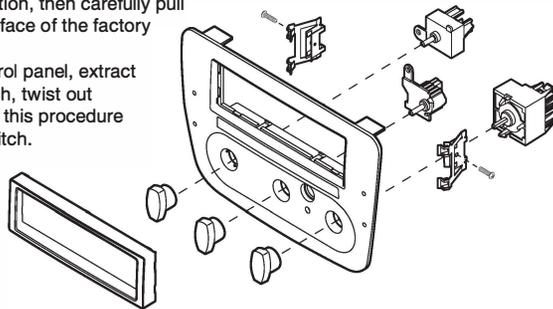
**FACTORY STEREO REMOVAL**

Insert DIN removal tools to release factory stereo/climate control panel. Unplug all electrical connectors and vacuum lines, remove panel.

**FD1380B KIT PREPARATION**

**CLIMATE CONTROL KNOB HOUSING REMOVAL:**

1. Align the control knobs to vertical position, then carefully pull off three rotary control knobs from the face of the factory radio/control panel.
2. From the back side of the factory control panel, extract one (1) 5mm screw from the FAN switch, twist out (counter clockwise) to remove. Repeat this procedure (clockwise) for the TEMPERATURE switch.
3. Using a small flat head screwdriver, release the spring clips holding the Circulation Control switch to remove.
4. Reattach all switches to the back side of the Scosche FD1380B installation panel in the corresponding slots using the factory screws.
5. Reattach rotary control knobs.



**MOUNTING CLIPS**

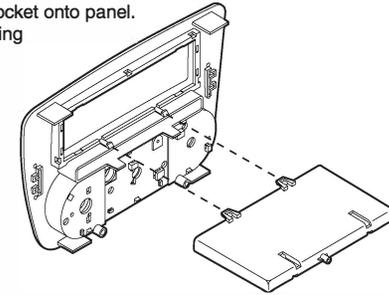
Extract one (1) T-15 torx screw holding the factory mounting clip from each side. Remove clips and reattach to the Scosche FD1380B using the factory screws.

**LIABILITY DISCLAIMER**

This instruction booklet is based on carefully documented data and research of automobile dash disassembly, wire harness/codes and information pertaining to installation of this kit (#FD1380) in 2000-UP Ford Taurus Vehicles. Scosche Industries, Inc. can not be held responsible for discrepancies/inconsistencies that may occur due to the automobile during the installation of components while using this booklet.

**FD1380B POCKET PREPARATION**

1. Align two bottom slides and push pocket onto panel.
2. Align two top snaps and finish pushing pocket onto panel.



**WIRING CONNECTION**

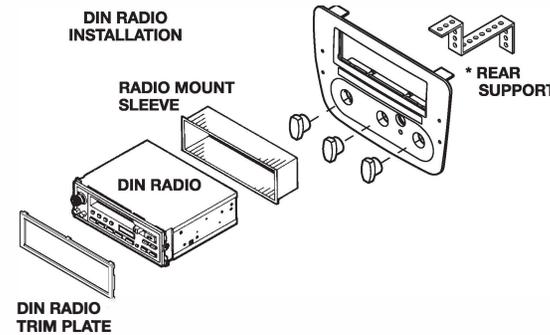
1. Use the supplied connector for constant, ignition, dimmer, and ground wires on the aftermarket radio.
2. Take the kit's orange illumination lead (coming off of the back of the defroster switch) and tap it into the blue/white at the ashtray light using the Scotch-lock splice connector.
3. Connect the new radio's speaker outputs to the bare wire ends of the FD12 18 ft. speaker extension harness.
4. Connect the new radio's antenna lead to the standard male end of the 18 ft. antenna extension cable.
5. Run extension cables to the rear of the vehicle to connect at the tuner/amp unit.

**STEREO INSTALLATION:**

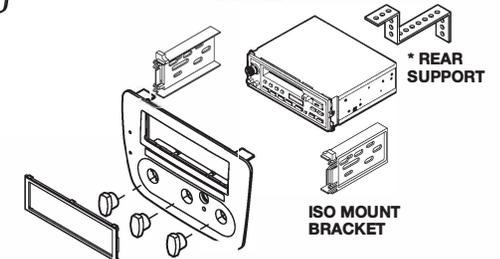
1. DIN front load installation. See Illustration "A".
2. DIN ISO installation.
  - Attach ISO mount brackets (left and right) to the slots on kit opening, and secure radio chassis to brackets using hardware supplied with radio.
  - Snap ISO trim ring to kit opening.
3. Scosche recommends rear support on all installations, by attaching the support strap, (supplied with the radio), to the kit top support. (See illustration.)

\*Bend strap as illustrated for maximum mounting depth.

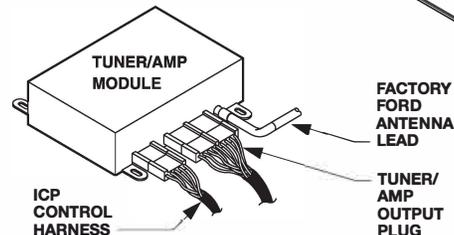
**ILLUSTRATION "A"**  
DIN RADIO INSTALLATION



**ILLUSTRATION "B"**  
DIN RADIO INSTALLATION



**ILLUSTRATION "C"**



**\*CAUTION**  
Rear support available separately. Rear supporting the radio adds to the installations structural integrity.